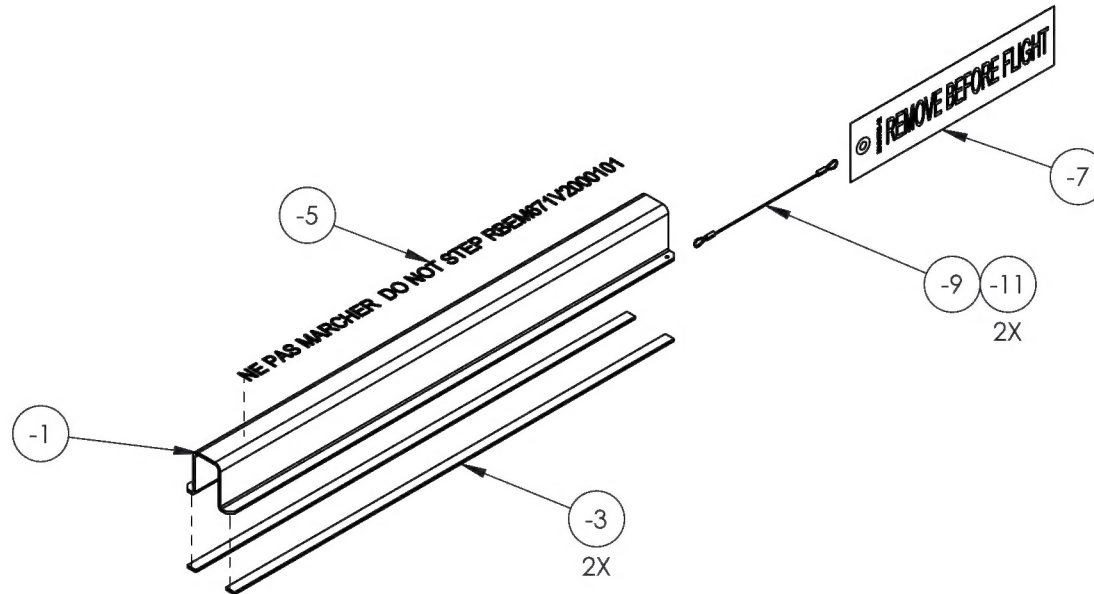


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/26/2016	RJC	JAG



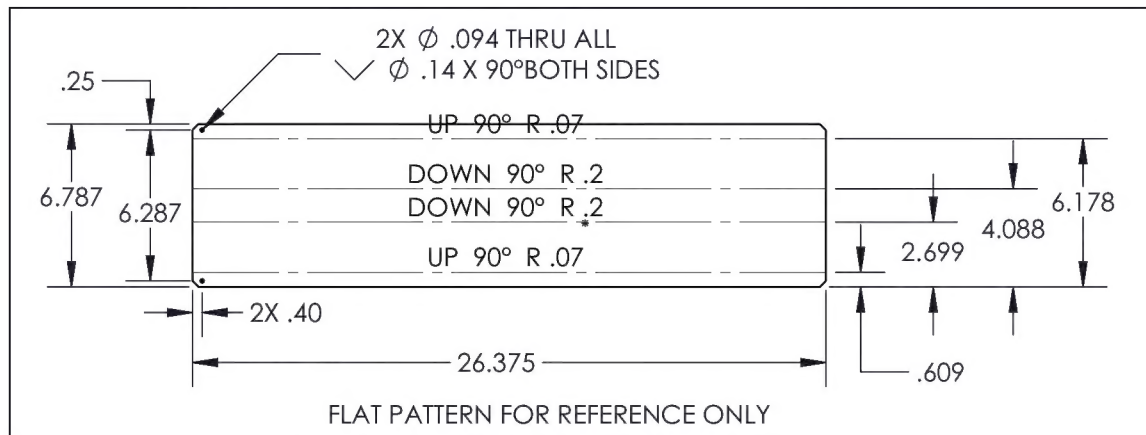
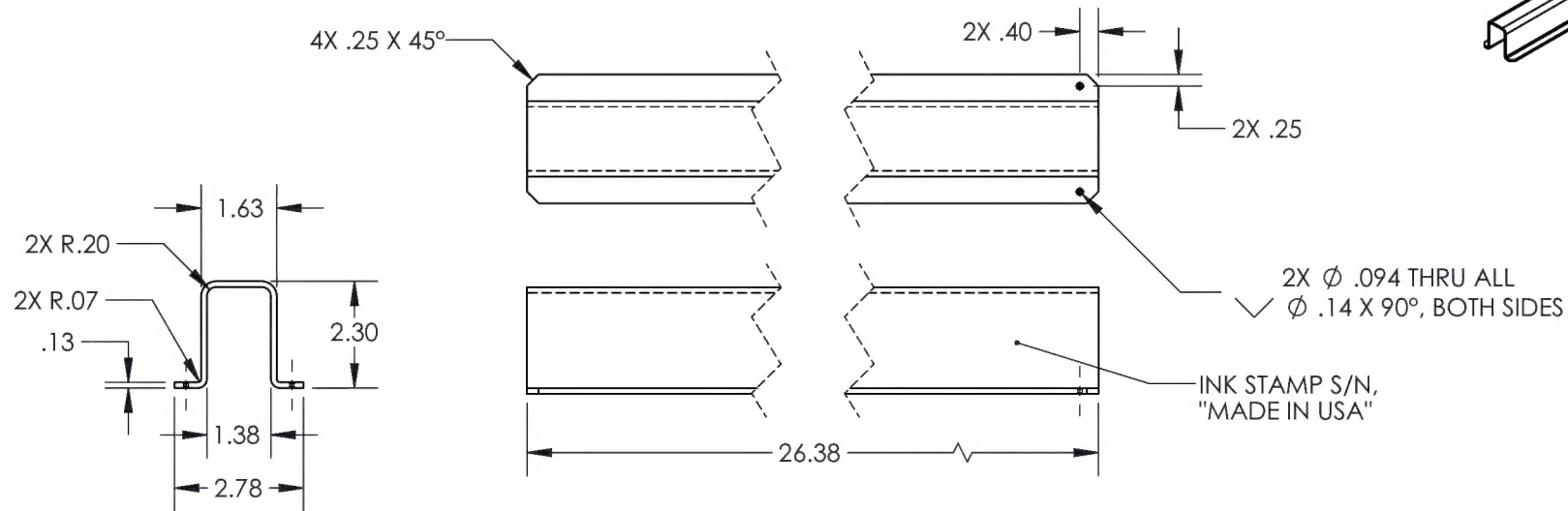
NOTE:
REF. AIRBUS T/N M671V2000101.

DART AEROSPACE																									
TITLE FLIGHT CONTROL ROD PROTECTION COVER																									
DWG NO. RBEM671V2000101	REV 1																								
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td></td> <td>.XX ± .01 ANGLES ± .5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>USED ON MODEL</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>H175</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td></td> </tr> <tr> <td>SCALE 1:8</td> <td>DATE 6/7/2016</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8		.XX ± .01 ANGLES ± .5°		.X ± .1 SURFACES = 125°	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	OPPS APPR: ANDERSON	USED ON MODEL	QA APPR: LINDSAY	H175	APPROVED: GILBERT		SCALE 1:8	DATE 6/7/2016
MAT'L	UNLESS OTHERWISE SPECIFIED																								
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OPPS APPR: ANDERSON	USED ON MODEL																								
QA APPR: LINDSAY	H175																								
APPROVED: GILBERT																									
SCALE 1:8	DATE 6/7/2016																								

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	COVER	5052		2
			-3	2	RUBBER STRIP	NEOPRENE	1/8 X 1/2 X 25-7/8 (70A) (MCMASTER-CARR #1376N15) MODIFIED	3
		B/O	-5	1	STICKER	BLACK CUT VINYL	3/4 X 22 (SIGNS NOW)	4
		B/O	-7	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1
		B/O	-9	1	LANYARD	COATED STEEL	Ø1/16 X 8 (CARR LANE #CL-2-C)	1
		B/O	-11	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

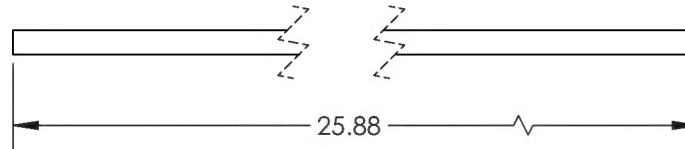
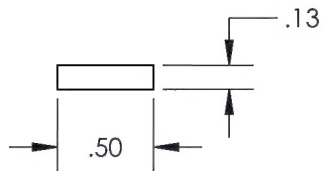
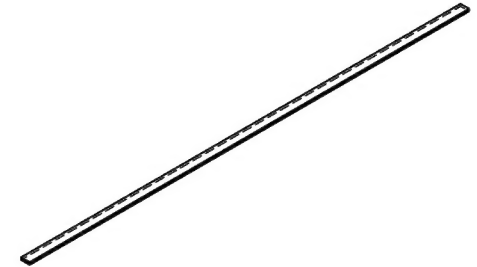


(-1)
COVER

DART AEROSPACE	
TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101-1	REV 1
MAT'L 5052	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH POWDER COAT YELLOW	.XX ± .03 ANGLES ± 1°
SPEC FED #13538	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:4	DATE 6/7/2016
SHEET 2 OF 4	

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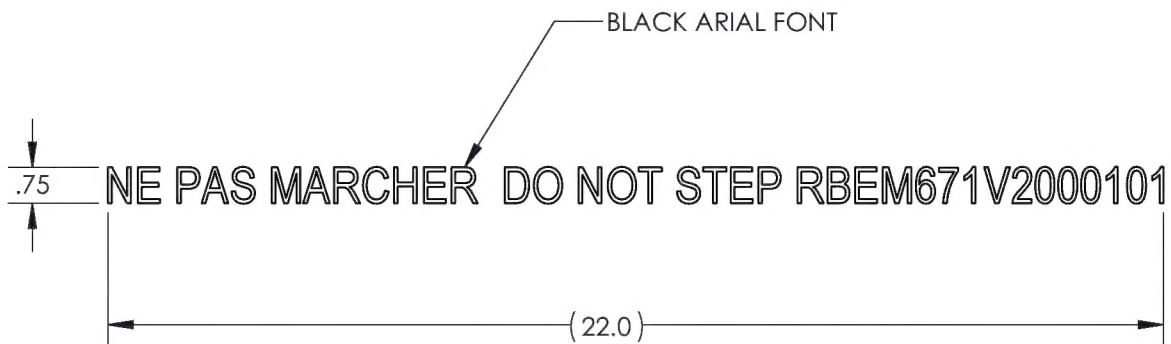
(-3)

RUBBER STRIP

DART AEROSPACE	
TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101-3	REV 1
MAT'L NEOPRENE	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 6/7/2016
	SHEET 3 OF 4

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
INITIAL	APPROVED		



(-5)
STICKER

TITLE FLIGHT CONTROL ROD PROTECTION COVER	
DWG NO. RBEM671V2000101-5	REV 1
MAT'L BLACK CUT VINYL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125° ✓
CHECKED:	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: Not Approved For Mfg	USED ON MODEL
SCALE 1:4	DATE 8/26/2016
SHEET 4 OF 4	